

# Work Order ID 131486

Friday, April 10, 2015 7:54:16 AM

**\*131486\***

Page 1

Item ID: D206-628-023RLC

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/10/2015 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 4/10/2015 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *15-04-10* Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop

**\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

|                               |                                                                     |      |  |  |  |  |  |  |  |
|-------------------------------|---------------------------------------------------------------------|------|--|--|--|--|--|--|--|
| <b>Draw Nbr</b>               | <b>Revision Nbr</b>                                                 |      |  |  |  |  |  |  |  |
| IIN D206-628                  | REV G                                                               |      |  |  |  |  |  |  |  |
| 100                           | Document Control                                                    | 0.00 |  |  |  |  |  |  |  |
| <b>*100*</b>                  | DOCUMENT CONTROL                                                    |      |  |  |  |  |  |  |  |
| DC                            | Memo                                                                | 0.00 |  |  |  |  |  |  |  |
| Doc.Control -USB or Paperwork | Photocopy blue file and type labels as per PPP D206-628-023 CHG 003 |      |  |  |  |  |  |  |  |

DAS  
27  
9-89  
DAS  
6  
9-89

*MLJ 15-04-09*

**MAY 04 2015**

|     |          |      |  |  |  |  |  |  |  |
|-----|----------|------|--|--|--|--|--|--|--|
| 110 | Pick Kit | 0.00 |  |  |  |  |  |  |  |
|-----|----------|------|--|--|--|--|--|--|--|

|              |      |      |  |  |  |  |  |  |  |
|--------------|------|------|--|--|--|--|--|--|--|
| <b>*110*</b> |      |      |  |  |  |  |  |  |  |
| Packaging    | Memo | 0.00 |  |  |  |  |  |  |  |
| Packaging    |      |      |  |  |  |  |  |  |  |

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**APR 29 2015**

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|     |                                         |      |  |  |  |  |  |  |  |
|-----|-----------------------------------------|------|--|--|--|--|--|--|--|
| 120 | QC4- 100% Inspect kits for completeness | 0.00 |  |  |  |  |  |  |  |
|-----|-----------------------------------------|------|--|--|--|--|--|--|--|

|                 |      |      |  |  |  |  |  |  |  |
|-----------------|------|------|--|--|--|--|--|--|--|
| <b>*120*</b>    |      |      |  |  |  |  |  |  |  |
| QC              | Memo | 0.00 |  |  |  |  |  |  |  |
| Quality Control |      |      |  |  |  |  |  |  |  |

*Sm/S*

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Item ID: D206-628-023RLC

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/10/2015 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 4/10/2015 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:  
QC: Date: SPC (Y/N): Date:

Run Start **\*NR1\***  
Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                              | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|-------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Packaging                                             | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                                       |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                  | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PI D206-628-023 |                      |         |        |              |               |               |                  |                |
|                                | Location: _____                                       |                      |         |        |              |               |               |                  |                |
|                                | PPP Rev: _____                                        |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release           | 0.00                 |         |        |              |               |               |                  |                |
| <b>*140*</b>                   |                                                       |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                  | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                       |                      |         |        |              |               |               |                  |                |

DAS  
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JUN 09 2015

ML5

JUN 10 2015

MF  
15-6-9

# Picklist Print

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Work Order ID: 131486

**\*131486\***

Parent Item: D206-628-023RLC

**\*D206-628-023RI C\***

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| AN4C14A                         |                        | Purchased     | No          |                     |                  | 120             | Each               | 113.0000       | 4           | 4            |               |                |        |

**\*AN4C14A\***

Bolt

DAS  
27  
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FG       | 25      |          |
| 118706   | 20      |          |
| 123021   | 5       |          |
| ST312A   | 50      |          |
| 131677   | 50      |          |
| ST344    | 38      |          |
| m130716  | 13      |          |
| m131452  | 25      |          |

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AN4C15A

Purchased No

120 Each 77.0000 8 8

**\*AN4C15A\***

Bolt

132189

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FG       | 10      |          |
| 120360   | 10      |          |
| ST343    | 67      |          |
| M130716  | 50      |          |
| M131377  | 17      |          |

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MAY 01 2015

D2731-7  
DAS  
27  
9-89

Manufactured No

120 Each 36.0000 4 4

**\*D2731-7\***

Mounting Lug

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST520    | 36      |          |
| 116802   | 36      |          |

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Work Order ID: 131486

**\*131486\***

Parent Item: D206-628-023RLC

**\*D206-628-023RI C\***

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

D2732

Manufactured No

120 f

612.0000 2 2

**\*D2732\***

Rubber Cushion (\$per foot)

\*\*

DAS  
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9-89

DAS  
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9-89

Location

Loc Qty

Loc Code

ST412

421

117118

421

ST639

191

117118

191

2

(D2732-030) Cut (8) at 3.00"

D2842-041

Manufactured No

120 Each

4.0000 1 1

**\*D2842-041\***

Step Assembly, 206 Float

\*\*

132099 K1

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9-89

DAS  
26  
9-89

Location

Loc Qty

Loc Code

FG

4

124131

4

D3394-043

Manufactured No

120 Each

9.0000 4 4

**\*D3394-043\***

Lug

OK

\*\*

DAS  
6  
9-89

APR 29 2015

Location

Loc Qty

Loc Code

ST528

9

124220

9

4

DAS  
27  
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Shop Packet Print

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Work Order ID: 131486

Parent Item: D206-628-023RLC

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4

**\*131486\***

**\*D206-628-023RLC\***

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

120

Each

1,125.000

12

12

**\*MS21043-4\***

Nut

DAS  
6  
9-89

DAS  
26  
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

395

m128798

395

ST304

690

m128818

34

m131697

656

DAS  
6  
9-89

12

NAS1149C0432R

Purchased

No

120

Each

3,629.000

24

24

**\*NAS1149C0432R\***

WASHER

\*\*

DAS  
26  
9-89

Location

Loc Qty

Loc Code

GA

2288

m125807

476

m131467

1812

ST271

1341

m131452

1341

DAS  
6  
9-89

24

NAS1515H3

Purchased

No

120

Each

555.0000

3

3

**\*NAS1515H3\***

Washer

\*\*

DAS  
26  
9-89

Location

Loc Qty

Loc Code

FG

10

123301

10

GA

44

m129521

44

ST266

501

m128635

13

m131697

488

3

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Work Order ID: 131486

**\*131486\***

Parent Item: D206-628-023RLC

**\*D206-628-023RI C\***

Parent Item Name: Heli-Access-Step™ LH - High Gear. Float Compatible 206L/L1/L3/L4

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased

No

120

Each

337.0000

21

21

**\*NAS1515H4I \***

Washer

\*\*

DAS  
6  
9-89

DAS  
26  
9-89

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DAS  
27  
9-89

Location

Loc Qty

Loc Code

FG

2

103691

2

ST260a

335

m131026

96

m131624

8

m131697

231

21

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**IIN-D206-628**

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**5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST**

| Qty<br>-013 | Qty<br>-014 | Qty<br>-023 | Qty<br>-024 | Qty<br>-033 | Qty<br>-034 | Part Number   | Description                        |
|-------------|-------------|-------------|-------------|-------------|-------------|---------------|------------------------------------|
| X           |             |             |             |             |             | D206-628-013  | 206 A/B FLOAT STEP INST. LH        |
|             | X           |             |             |             |             | D206-628-014  | 206 A/B FLOAT STEP INST. RH        |
|             |             | X           |             |             |             | D206-628-023  | 206 L/L1/L3/L4 FLOAT STEP INST. LH |
|             |             |             | X           |             |             | D206-628-024  | 206 L/L1/L3/L4 FLOAT STEP INST. RH |
|             |             |             |             | X           |             | D206-628-033  | 407 FLOAT STEP INST. LH            |
|             |             |             |             |             | X           | D206-628-034  | 407 FLOAT STEP INST. RH            |
|             |             |             |             | 4           | 4           | D2731-3       | MOUNTING LUG                       |
| 4           | 4           | 4           | 4           |             |             | D2731-7       | MOUNTING LUG                       |
| 8           | 8           | 8           | 8           | 8           | 8           | D2732-030     | RUBBER CUSHION                     |
| 1           |             |             |             |             |             | D2841-041     | FLOAT STEP ASSEMBLY LH             |
|             | 1           |             |             |             |             | D2841-042     | FLOAT STEP ASSEMBLY RH             |
|             |             | 1           |             | 1           |             | D2842-041     | FLOAT STEP ASSEMBLY LH             |
|             |             |             | 1           |             | 1           | D2842-042     | FLOAT STEP ASSEMBLY RH             |
|             |             | 2           | 2           | 2           | 2           | D2844-1       | ARM                                |
|             |             | 1           | 1           | 1           | 1           | D2844-3       | ARM                                |
| 2           | 2           |             |             |             |             | D2845         | ARM                                |
|             |             |             |             | 4           | 4           | D3394-041     | MOUNTING LUG                       |
|             |             |             |             | 4           | 4           | *D3394-1      | *LUG                               |
| 4           | 4           |             |             | 8           | 8           | *MS35489-93   | *GROMMET                           |
| 4           | 4           | 4           | 4           |             |             | D3394-043     | MOUNTING LUG                       |
| 4           | 4           | 4           | 4           |             |             | *D3394-3      | *LUG                               |
| 8           | 8           | 8           | 8           |             |             | *MS35489-93   | *GROMMET                           |
| 1           | 1           |             |             |             |             | D4064-041     | MOUNTING LUG                       |
| 1           | 1           |             |             |             |             | *D4064-1      | *LUG                               |
| 2           | 2           |             |             |             |             | *MS35489-93   | *GROMMET                           |
| 2           | 2           | 3           | 3           | 3           | 3           | AN3C4A        | BOLT                               |
| 4           | 4           |             |             |             |             | AN4C13A       | BOLT                               |
| 4           | 4           | 4           | 4           | 8           | 8           | AN4C14A       | BOLT                               |
| 4           | 4           | 8           | 8           | 4           | 4           | AN4C15A       | BOLT                               |
| 2           | 2           | 3           | 3           | 3           | 3           | NAS1149C0363R | WASHER (OR AN960C10)               |
| 16          | 16          |             |             |             |             | NAS1149C0463R | WASHER (OR AN960C416)              |
| 8           | 8           | 24          | 24          | 24          | 24          | NAS1149C0432R | WASHER (OR AN960C416L)             |
| 24          | 24          | 24          | 24          | 24          | 24          | NAS1515H4L    | WASHER                             |
| 12          | 12          | 12          | 12          | 12          | 12          | MS21043-4     | NUT                                |
| 2           | 2           | 3           | 3           | 3           | 3           | NAS1515H3     | WASHER                             |

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

**5.3 QUICK RELEASE PIP PIN KIT**

| Qty<br>-011 | Part Number | Description               |
|-------------|-------------|---------------------------|
| X           | DSI9235-011 | QUICK RELEASE PIP PIN KIT |
| 4           | BLRS-020    | QUICK RELEASE PIN         |

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Revision: **G**  
Date: 11.02.25

| D206-628-023 | D206-628-024 | D206-628-033 | D206-628-034 | Part Number       | Description                |
|--------------|--------------|--------------|--------------|-------------------|----------------------------|
| 2            | 2            | 2            | 2            | D2844-1           | ARM                        |
| 1            | 1            | 1            | 1            | D2844-3           | ARM                        |
| 3            | 3            | 3            | 3            | AN3C4A            | BOLT                       |
| 3            | 3            | 3            | 3            | NAS1149C<br>0363R | WASHER<br>(or<br>AN960C10) |
| 3            | 3            | 3            | 3            | NAS1515H<br>4L    | WASHER                     |



A large, stylized handwritten signature or scribble in black ink, consisting of several loops and a long horizontal stroke, positioned below the table.